

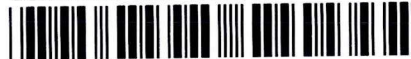


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C10-23**Job Sheet 191581****Part No:** C10-23**Job Qty:** 1 pcs**Part Name:** Keeper Weldment**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 3/5/19**Job Tracking No:** RA336**Due Date:** 3/8/19**Created By:** Jennifer Renwick**Type:** Return**Description:****Note:** DWG C10-23 Rev.5A IPP Rev. A 18.04.16 new issue DP Verify DD**Ship Via:****Bill of Materials***Stock*

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Container No: S083051**Part:** C10-23P**Job No:****Serial No/Batch:** S072172**Revision:****Inspector:****Exp Date:****Instructions:****Date:** 03/19/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	QC 6	1 pcs	3/8/19	0.00	0.00		QC 6 - 42		
							QC 6 - 9		DAS
							QC 6 - 68	MAR 19 2019	68
							QC 6 - 61		9-89
160	Packaging 3-1 - Stock - B4B	1 pcs	3/8/19	0.00	0.00		Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		DAS
							Packaging 3 - 6 - B4B		28
							Packaging 3 - 7 - B4B		9-89
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
170	QC 21 - FG	1 pcs	3/8/19	0.00	0.00		QC 21 - FG - 21		MAR 20 2019
							QC 21 - FG - 70		DAS
							QC 21 - SA - 53		21
									9-89
Part Op 150 - (QC6- All purchased or subcontracted products) Descriptions: 160 - (Identify as per dwg & Stock Location: _____) Bag and label 170 - (QC21- Final Inspection - Work Order Release)									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
C10-23P	Keeper Weldment	1 pcs (1 ea)	150-QC 6	5083051					

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
150-QC 6	C10-23P	1	3	0
Part Specifications				
Specifications could not be found.				

Plex 3/5/19 7:41 AM Dart.Renwick.Jennifer

Inspection Sheet Complete RA336

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order Instructions
C10-4-2P	S074219		1	☒ Yes	☒ Yes	☐ Yes	☒ Yes	STOCK	S083105	S083105	191576	Part return with no damage. Return in stock. I.D. with new batch at Rev 2A.
C10-4-3P	S074220		1	☒ Yes	☒ Yes	☐ Yes	☒ Yes	STOCK	S074220	S083107	191577	Part return with no damage. Return in stock. I.D. with new batch at Rev 1A.
C10-9-1P	03-2479		1	☒ Yes	☒ Yes	☐ Yes	☒ Yes	STOCK	03-2479	S083055	191578	Part return with no damage. Return in stock. I.D. with new batch at Rev 3.
C10-9-5P	S074221		1	☒ Yes	☒ Yes	☐ Yes	☒ Yes	STOCK	S074221	S083054	191579	Part return with no damage. Return in stock. I.D. with new batch at Rev 1A.
C10-4-11	S064933		1	☒ Yes	☒ Yes	☐ Yes	☒ Yes	STOCK	S064933	S083052	191580	Part return with no damage. Return in stock. I.D. with new batch at Rev 2A.
C10-23P	S072172		1	☒ Yes	☒ Yes	☐ Yes	☒ Yes	STOCK	S072172	S083051	191581	Part return with no damage. Return in stock. I.D. with new batch at Rev 5A.

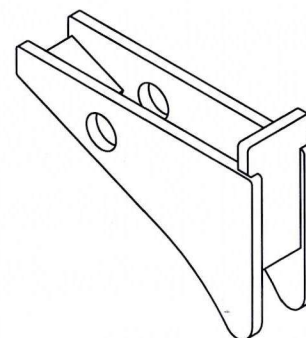
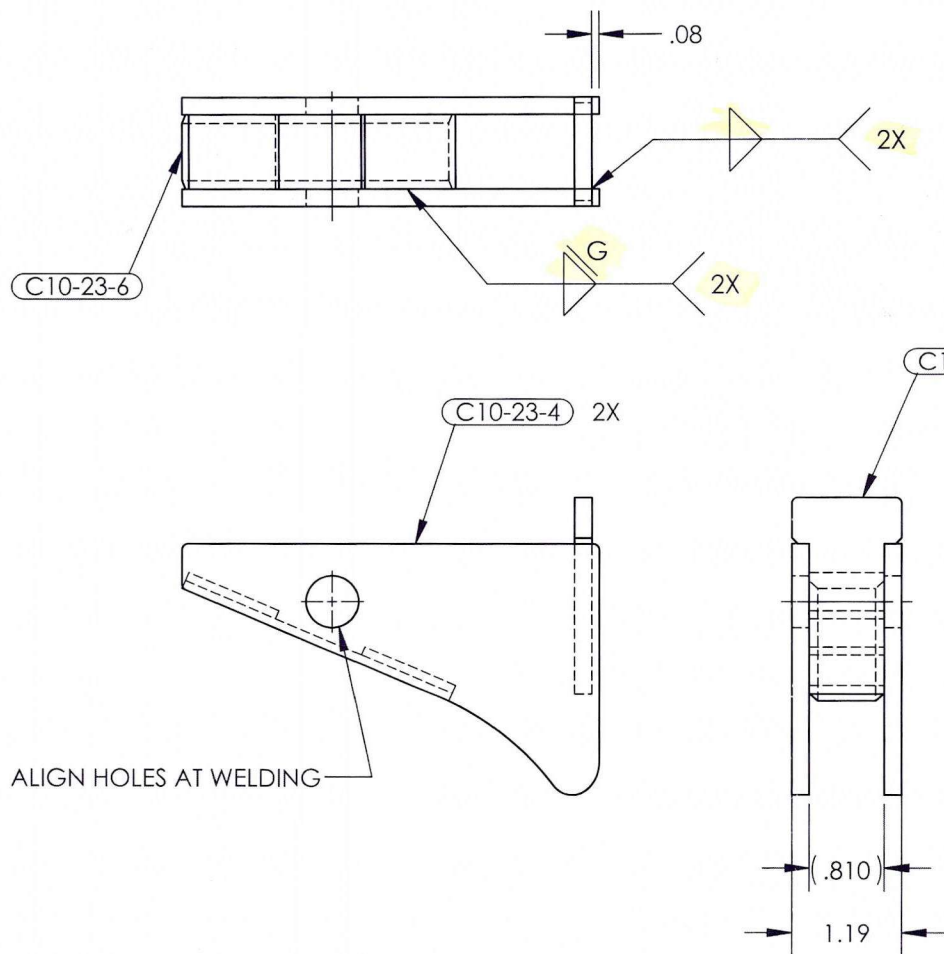
QC Approval: AT

Date: 25-Oct-18

Special Return/Rework Instructions:

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		AS DRAWN BY CANAM.	5/13/2013	CFS	
5A	14-0115	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/8/2014	DPD	RW



NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE KEEPER WELDMENT	
DWG NO. C10-23	REV 5A
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1	DRAWN BY: CANAM APPROVED: <i>D Weil</i> HEAT TREAT FINISH SEE NOTE 1 SPEC USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 4/26/2002
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C10-23-4	2	KEEPER SIDE	1018	3/16 X 2-7/8 X 4-5/8	2
			C10-23-5	1	KEEPER FRONT	1018	3/16 X 1-1/4 X 2-1/4	3
			C10-23-6	1	KEEPER BOTTOM	1018	3/16 X 1 X 3-1/4	4